SYSTEM DCSAP

SUBNETS

COMMUNICATION SUBNET EventActionNet

COMMUNICATION SUBNET SupervisionNet

PROCESS Lamp

MODES

MODE normal

CIP Tool  1 June 2002
PROCESS Controller

MODES

MODE inactiv

MODE normal
PROCESSES Door

MOTIONS

MODE normal

- **mode**: normal
- **states**: closed, openingBegin, reopening, opening, closing, doOpen, MotOpen, doClose, MotClose, opened, isOpened, MotOff
- **events**: forcedClosing

MODE shutting

- **mode**: shutting
- **states**: closed, openingBegin, reopening, opening, closing, doClose, MotClose, opened, isClosed, MotOff
- **events**: forcedClosing
PROCESS Production

MODES

MODE normal

PROCESS Monitor

MODES

MODE normal